

# Capacity Listings



FM38790



# HoneAll

Hone-All Precision Limited

	Deep Hole Drilling	Deep Hole Boring	CNC Gundrilling	CNC Honing	CNC Turning	EDM Drilling
<b>Diameter</b>						
Minimum Bore	2mm <b>0.0787"</b>	20mm <b>0.787"</b>	3mm <b>0.118"</b>	1.5mm <b>0.059"</b>		0.5mm <b>0.019"</b>
Maximum Bore	30mm <b>1.181"</b>	200mm <b>7.874"</b>	30mm <b>1.181"</b>	700mm <b>27.559"</b>		3mm <b>0.118"</b>
<b>Maximum O.A.L.</b>	2500mm <b>98.43"</b>	2800mm <b>110.24"</b>	2500mm <b>98.43"</b>	3000mm <b>118.11"</b>		200mm <b>7.874"</b>
<b>Bore Tolerance</b>						
under 76.2mm/3"	+/-0.01mm <b>0.0004"</b>	+/-0.01mm <b>0.0004"</b>	+/-0.01mm <b>0.0004"</b>	+/-0.002mm <b>0.00008"</b>	To customer requirements	+/-0.1mm <b>0.004"</b>
over 76.2mm/3"	+/-0.05mm <b>0.002"</b>	+/-0.05mm <b>0.002"</b>	+/-0.05mm <b>0.002"</b>	+/-0.05mm <b>0.002"</b>		
<b>Surface Finish</b>	0.8µ <b>32Å</b>	0.8µ <b>32Å</b>	0.8 µ <b>32Å</b>	0.05µ <b>2Å</b>		
<b>Accuracy</b>						
Machining					To customer requirements	To customer requirements
Drill Wander/T.I.R.	0.025mm <b>0.001"</b> per 25.4mm <b>1"</b> drilled	0.025mm <b>0.001"</b> per 25.4mm <b>1"</b> drilled	0.025mm <b>0.001"</b> per 25.4mm <b>1"</b> drilled			
<b>Maximum Swing</b>					400mm <b>15.75"</b>	
<b>Between Centres</b>					2750mm <b>108.27"</b>	



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